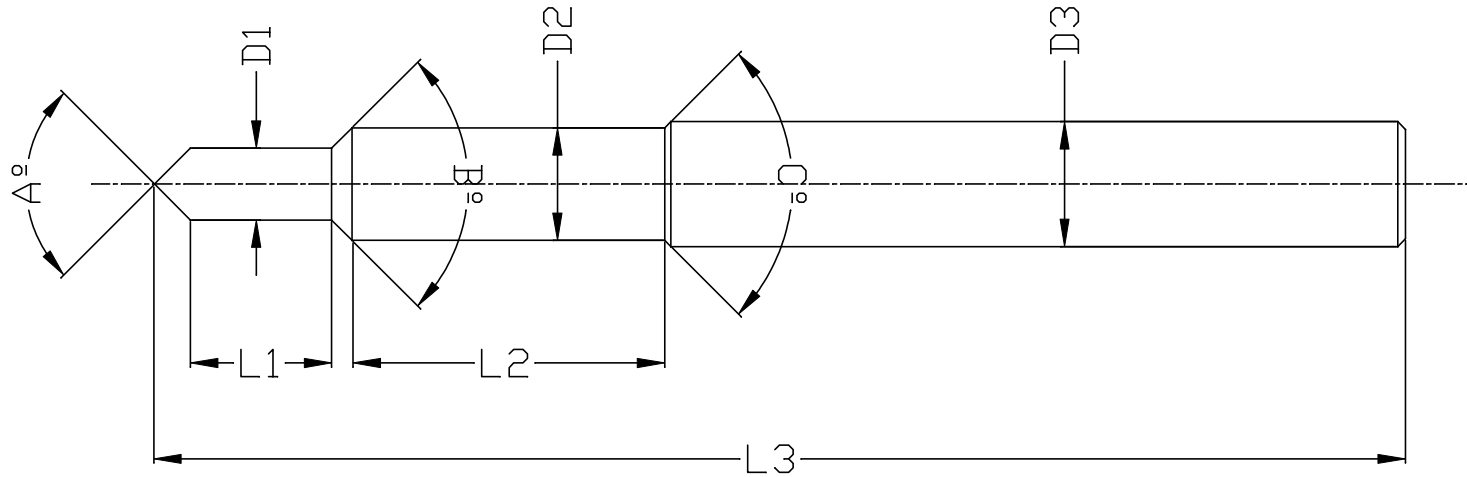


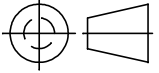
Rev.	Description	Date	Drw.
A			
B			
C			



No.	D1	D2	D3	L1	L2	L3	A °	B °	C °
1	3.2	5.2	8	15	20	80	90 °	90 °	-
2	3	5.6	8	5	20	80	90 °	90 °	-
3									
4									

* Note :

1. Diameter D1 & D2 tolerance +0 / -0.03 mm.
2. Diameter D3 tolerance h8.
3. Helix angle 40°.

No.	DESCRIPTION	MATERIAL	QTY	REMARKS		Material :	 PT. Indal Aluminium Industry Tbk
1	---	---	-	---		CARBIDE ROD	
2	---	---	-	---	Scale : 1:1 Unit : metric-mm Date : 29 MARET 2010	Treatment : - Quantity : - Unless otherwise specified-general tolerance ± x. .x .xx .xxx Angle 02 0.1 0.05 0.02 0.1 deg	Title : STEP DRILL SCAN BEAM II
3	---	---	-	---			
4	---	---	-	---	Drw : Cahyo	Copyright by PT. Indal Alumunium Ind., all rights reserved. No part of this document may be reproduced in any manner without the written approval of PT. Indal	Drawing no. : T10-0001-01 Rev : A
5	---	---	-	---	Chk : Agus		Product : HP SCAN BEAM
6	---	---	-	---	App. : Heru		
7	---	---	-	---			Reference:- Sheet: 001 of 001.
8	---	---	-	---			